

Figure 1

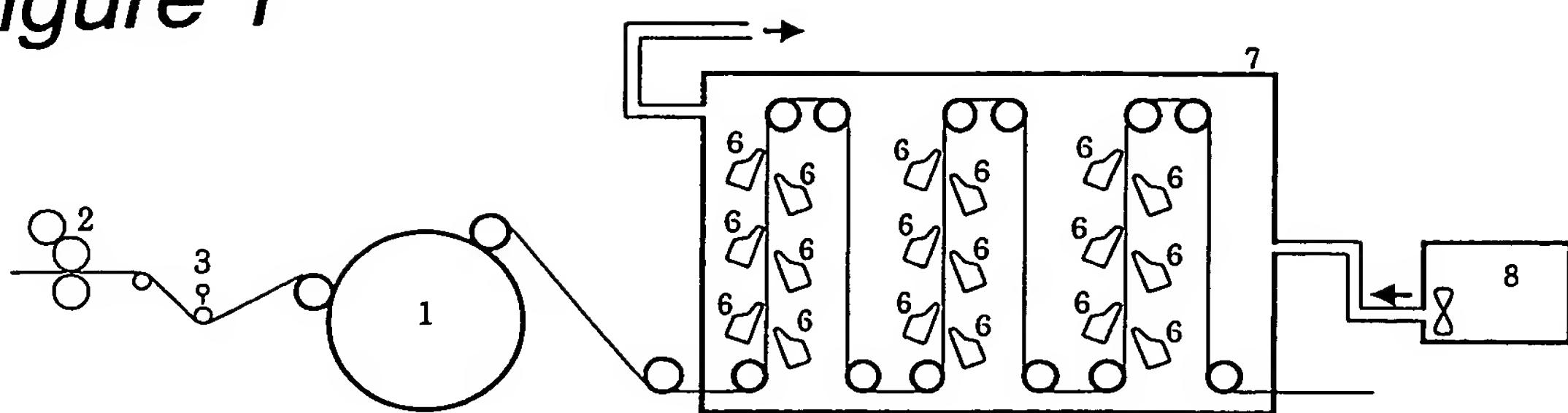


Figure 2

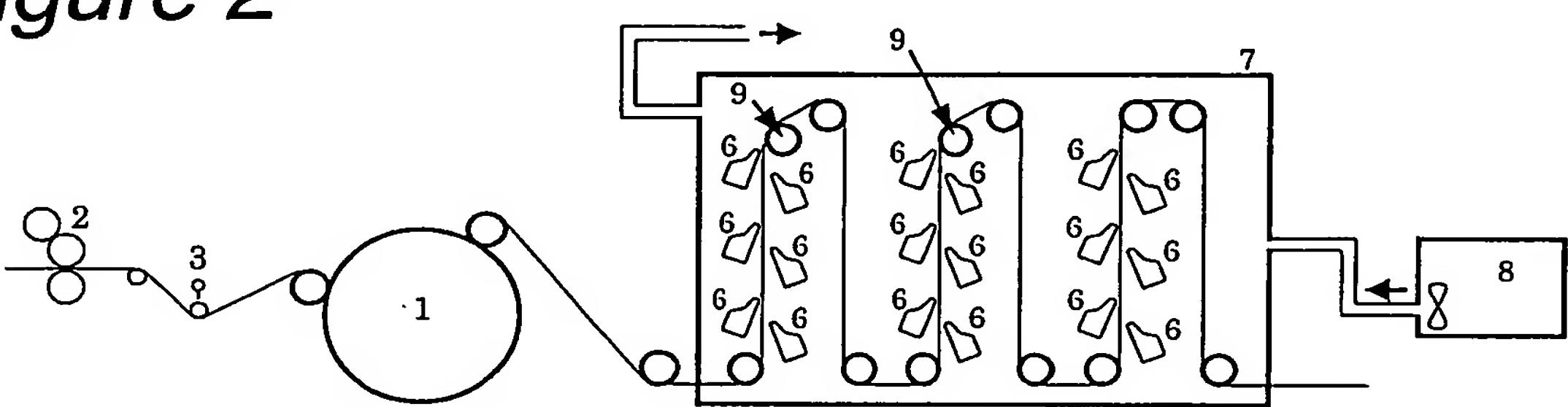
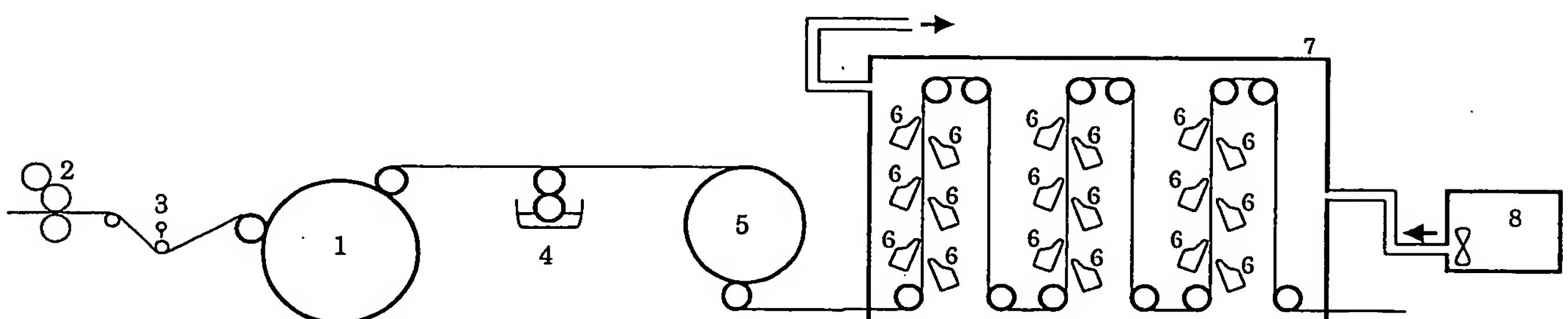


Figure 3



- 1. casting drum
- 2. coater head (coating section)
- 3. gelling solution applicator
- 4. reverse face water applicator
- 5. cylinder dryer
- 6. air nozzle
- 7. conditioned chamber
- 8. blower
- 9. expander roll